



| Parts List |       |           |                            |     |         |          |
|------------|-------|-----------|----------------------------|-----|---------|----------|
| Ref        | Class | Part      | Description                | Qty | Comment | Footnote |
| 1          |       | 831103400 | CYLINDER HEAD-Bare         | 1   |         |          |
| 2          |       | 831151821 | GASKET-Cylinder Head       | 1   |         |          |
| 3          | 23    | 831221140 | BUSHING-Valve Guide Repair | AR  |         |          |
| 4          |       | 831311210 | SEAT-Valve-Intake          | 4   |         |          |
| 5          |       | 831351320 | SEAT-Valve-Exhaust         | 4   |         |          |
| 6          | 10    | 831851440 | BOLT-Cylinder Head         | 13  |         |          |
| 7          | 10    | 831851450 | BOLT-Cylinder Head         | 5   |         |          |
| 8          |       | 832111940 | COVER-Cylinder Head        | 1   |         |          |
| 9          | 27    | 832131550 | GASKET-Cylinder Head Cover | 1   |         |          |
| 10         |       | 831081100 | CAP-Oil Filler             | 1   |         |          |
| 11         | 10    | 839108351 | BOLT-Cover                 | 6   |         |          |
| 12         |       | 831108750 | STUD-Nozzle                | 8   |         |          |
| 13         |       | 831910128 | BOLT                       | 4   |         |          |
| 14         | 19    | 833914101 | PLUG-Cup                   | 4   |         |          |
| 15         | 19    | 833922107 | PLUG-Cup                   | 4   |         |          |
| 16         | 19    | 833924103 | PLUG-Cup                   | 4   |         |          |
| 17         | 19    | 833926102 | PLUG-Cup                   | 4   |         |          |
| 18         | 19    | 833930105 | PLUG-Cup                   | 4   |         |          |
| 19         | 19    | 833950103 | PLUG-Cup                   | 1   |         |          |
| 20         |       | 830005080 | BALL                       | 4   |         |          |